labour

REAP THE PROFIT!

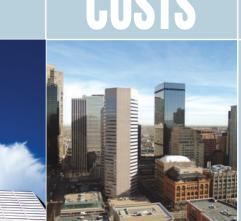
India, is now standing on the forefront of rapid construction growth. With the coming of leading business houses of the world, the citizen is getting armed by the day with opportunities of better living every moment. Be it business or residence, the impact on the construction industry is most visible. But rising costs in every peripheral of this industry is resulting in meager profits which impacts purchase decisions, and this, is leading to de-growth for many construction houses.

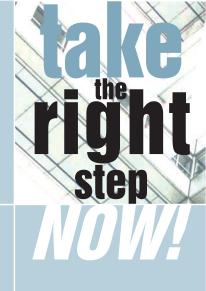
INSTABLOCK is that revolutionary AAC block that wi refresh your business with resounding profits.

The rest of the world is already 70 years ahead in this business,

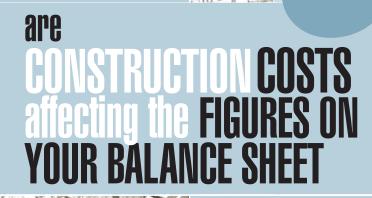
infra structure













RISING



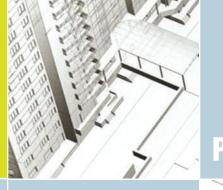








A product of Indo-Bhutan Construction Solutions Pvt. Ltd.



labour

LOW



Indo-Bhutan

Factory: Village & PO - Karad, Israna, Distt. - Panipat-132107, HARYANA, India (Behind Ultratech Cement Plant)

Landline No.: 0124-4142039 E-Mail: info@indobhutan.in

Corp. Off.: 7301, First Floor, DLF City Phase-IV, Gurgaon-122002, HARYANA, India





transportation



INSTABLOCK

Consists of 70% of air

Combines silica (sand or recycled)

flyash) cement, lime, water and

aluminum powder (expansion

Aluminum powder reacts with silica

when added to concrete, resulting in

agent), paved into a mould

the formation of millions of

Hydrogen bubbles cause the

times its original volume

Hydrogen evaporates leaving a

microscopic hydrogen bubbles

concrete to expand to roughly five

highly closed cell aerated concrete

Thereafter, they are cut and finally

steam & pressure cured in an

autoclave

INSTABLOCK AAC manufacturing (Autoclaved Aerated Concrete), vet at a nascent stage in India. was first developed in 1920 in Sweden, to meet the ever growing construction demands. It is a lightweight building material, made of natural raw materials, and used in a wide range of commercial, industrial and residential applications.

It is the preferred choice for construction in Europe, Middle East, America, Australia and several other countries for decades now. AAC is a lightweight and high strength, and produced in myriad forms from blocks, to structural floors and wall panels.

AAC is certified as a "green" alternative to traditiona construction materials by LEED (Leadership in Energy and Environmental Design) and USGBC (US Green **Building Council). Also, Indian Green Building Counci** (IGBC) recommends its use in India.



INSTABLOCK AAC

Just weighs 1/4th of standard concrete resulting in lower transportation costs, faster workflow, lower material handling costs etc. It is a "Ready to build" material requiring no onsite curing time. The accurate panels are finished with a thin mortar joint producing a surface that requires minimum rendering. Over and above, it has outstanding durability qualities over traditional materials like- humidity, freeze/ thaw cycles and chemical attack. It eliminates the need for applying costly fire proofing materials and is highly cost effective and recyclable!



INSTABLOCK- THE GREEN BLOCK

One of the major advantages of • Highly thermal insulating **AAC over other cementitious** product used for both internal construction materials is its and external construction

 No efflorescence emission (white salt appearance) at large



| INSTABLOCK AAC Technical Analysis | | | | | | |
|-----------------------------------|------------------------|--|-------------------------------------|--|--|--|
| NO. | PARAMETER | INSTABLOCK AAC | CLAY BRICK | | | |
| 1 | Size (LxHxT) | 625 x 250x (75 to 300) mm | 230 x 115 x 75 | | | |
| 2 | Precision in Size | 05 mm (+/-) | 05 - 15 mm(+/-) | | | |
| 3 | Compressive Strength | > 4.0 N/mm² & above (as per IS 2185) | 05 to 7.5 N/mm² (as per IS 1077) | | | |
| 4 | Dry Density | 550-650 Kg /Cu M (oven dry) | 1950 Kg/Cu M | | | |
| 5 | Fire Resistance | 02 to 06 Hours (depending upon thickness) | 02 Hours | | | |
| 6 | Sound Insulation Index | 45 db for 200 mm thick wall | 50 db for 230 mm thick wall | | | |
| 7 | Thermal Conductivity | 0.16 w/m ^o k | 0.81 w/m ^o k` | | | |

8 Drying Shrinkage

INSTABLOCK AAC Size Chart

| L x H x Thick | pcs/m³ | Wall Area/ı |
|-----------------|-----------|-------------|
| 625 x 250 x 100 | 64.00 pcs | 10.00 sq.m |
| 625 x 250 x 125 | 51.20 pcs | 8.00 sq.m |
| 625 x 250 x 150 | 42.66 pcs | 6.66 sq.m |
| 625 x 250 x 200 | 32.00 pcs | 5.00 sq.m |
| 625 x 250 x 225 | 28.44 pcs | 4.44 sq.m |
| 625 x 250 x 250 | 25.60 pcs | 4.00 sq.m |
| 625 x 250 x 300 | 21.33 pcs | 3.33 sq.m |

NSTABLOCK AAC Cost-Effectivity Analysis

| Mortar Material | 60% | 1% | INSTABLOCK AAC are 9 times the size of conventional bricks, resulting in 1/3" the number of joints. Thus an overall mortar savings up to 66% |
|---|-----|------|---|
| Plastering Material | 35% | 2% | Exceptional dimensional accuracy & smooth surfaces eliminate the need for three-coat plaster walls and allow for a final 6mm skin coat (Putty/Gypsum plaster) |
| Wastage | 10% | 0.5% | Breakage in clay bricks might escalate up to 15% which in case of INSTABLOCK AAC is bare minimum |
| Structural Material (steel & Concrete) | 15% | 6% | INSTABLOCK AAC drastically reduce the dead weight of the building. This translates to design of lighter structure leading to reduction in use of steel & concrete (up to 20%) |
| Increase in floor space area | 2% | 4% | Exceptional thermal insulation & weather barrier properties make it possible to use thinner blocks, hence increasing carpet area |
| Saving in capex for HVAC System | 30% | 0.3% | INSTABLOCK AAC has excellent properties resulting in saving in capex and opex |

Total Impact on Project cost 11.80%



the 'Superhero' of building materials



A 100% green building material of choice in LEED certified buildings

 Uses the least amount of energy & material per m3 of

Uses fly ash (65% of its weight)

The solution to the nation's fly-ash utilization



The microscopic small

- Depending on density and porosity, closed air pockets provide very good sound insulation / absorption with an STC (Sound Transmission class) rating of 44
- Can also be used as a sound barrier wall along busy roads



the product

WORKABILITY

 Just like using wood · Can be drilled, sawed nailed, chiseled

No chipping or cracking

- No special tools required
- · Results in less wastage and keeps the site



strength- (28-35) kg/cm².

25% stronger than other light weight products of the same density, higher than even M-150 concrete

- High pressure steam-curing autoclaving leads to unmatched strength to weight ratio
- Successfully exceeds the Indian Building Code Requirements

non inter-connected air cells give it a very low air



PEST RESISTANT

 Solid wall construction and finishes

 Almost no cavities for insects, termites, ants and rodents to dwell in

· Inorganic minerals composition retards arowth of molds

Laid flush utilizing thin joint mortar hence

eliminating thermal bridging

reducing mortar and plastering cost and



guicker rate

EASIER QUICKER

650°C Has apex 1/3" density than that

protection of structural steel

prevents disintegration in fire

normal concrete

- conventional Building blocks
- Low specific conductivity makes heating or cooling (Air Conditioning) very efficient

RESISTANCE AND

THERMAL

15cm block is up to 6 hours fire resistant in

accordance with BS-5628-3 standards,

approximately twice more protection than

· Particularly suited for fire walls and fire

INSTABLOCK AAC Unique cellular structure

Melting point of over 1600°C, more than

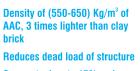
twice the typical temperature in building fire

INSULATION

A 10cm thick block is fire

resistant up to 4 hours and a

 Generates regular saving on energy and global warming



Saves steel up to 15% and concrete up to 7%

Saves construction time

Saves on total materials required for construction



due to its structure made from

- Earthquake force is directly proportional to the weight of the building, hence light weight blocks show excellent resistant to earthquake forces
- Proven to withstand wind loads of category 5 tropical storms



TO AIR & PENETRATION

Infinitesimally small microscopic structure defies capillary action

- Added silicone based additives enhance water resistance
- Composition of non-organic materials prevent rotting and molding and keeps interiors clean and odor free



DIMENSIONAL STABILITY This wonder material

is in use for over 70 years in most of the world

Proven durability under extreme and different climatic & chemical conditions

 A linear expansion coefficient of approximately 0.02%